High Performance Shotcrete
High Performance Rheology Modifier and Mix Stabilizer

Product Description
Acti-Gel® 208 is a low-dose rheology modifier and anti-settling agent that stabilizes mixtures, provides superior aggregate suspension, and dramatically improves the performance and paste quality of concretes. When fully dispersed, Acti-Gel® 208 particles form a unique lattice ‘microstructure’ that supports slightly higher yield stress and thixotropy, resulting in a greater ability to suspend both cement particles and aggregate with reduced segregation and bleed. Under conditions of shear, flow conditions are enhanced resulting in improved pumpability and workability. Some designs may result in a reduction in measured slump. Please see optimizing recommendations below.

Acti-Gel® 208 is made from a highly purified Mg-aluminosilicate using a patented process. It is non-swelling and shear stable in both low and high salt environments and between pH 2–13. Acti-Gel® 208 is neutral setting and will not affect air contents.

Acti-Gel® 208 complies with ASTM C 494, Type S.

Packaging
Acti-Gel® 208 is available in liquid or powder form.

Reduces Shotcrete Costs:
- Decreases rebound
- Reduces/eliminates silica fume
- Reduces dosage of nozzle accelerators up to 50%
- Increase application thickness up to 100% in a single pass

Increases Quality and Workability:
- Reduces airborne particles when spraying
- Improves adhesion, cohesion and compaction to achieve higher lifts
- Sprays concrete without sagging or sloughing
- Reduces time to reach 1MPa (145psi)
- Improves re-entry times in underground applications
- Allows lower quality aggregates and manufactured sands to be utilized
- Improves and extends workability
- Reduces/eliminates efflorescence

Performance
Acti-Gel® 208 is a thixotropic material that suspends particles, reduces segregation, and dramatically stabilizes concretes. During mixing or emplacement flow is greatly enhanced due to its shear-thinning behavior. On removal of shear, the rate of thixotropic rebuilding of the lattice structure is exceptionally fast, which provides: i) superior cohesion and reduced rebound; ii) rapid development of green strength and shape stability.

When used in an optimized mix design, Acti-Gel® 208 has been shown to increase green strength, decrease rapid chloride permeability, and reduce efflorescence—all with outstanding stability and compaction. Please contact your local representative for recommendations.
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Guidelines for Use
Acti-Gel® 208 can be added in the mixing sequence at various stages depending on the application, using a recommended dry dosage of ~2.5 lbs. per yd³ or ~1 gallon per yd³. Please contact your local representative for recommendations and to schedule a free on-site plant trial.

Optimizing Acti-Gel® 208
The performance of Acti-Gel® 208 is dependent on mix proportions, local materials, cement chemistry, fineness of materials, and w/c ratio. Potential mix designs for specific applications should be evaluated using actual project materials to ensure that the chosen mix design meets project specifications. Please contact your local representative for recommendations.